



ALPHA

engineered composites

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Fluoroelastomer Belt: FB 1007

Product Description: 3.5mm" ; Single Ply Wire Fluoroelastomer Belt [Press Cured]

Rubber Polymer: Dyneon Fluorel, Solvay Solexis Tecnoflon

Finished Belt Requirement

Color	Black
Thickness, inches	0.146" [+/- 0.012"]
Width, inches <i>*applies to roll goods</i>	40" [+/- 0.5"]
Weight, Pounds/Square yard	15.5 [+/- 1.0 lb/sqyd]
Operating Temperature, Fahrenheit	450°
Gas Ply Thickness, Minimum inches	0.060"
Outer Ply Thickness, Minimum inches	0.060"

Rubber Compound Requirements

Fluoroelastomer Specification	FSA-DSJ-401-09	ASTM D-6909-10
Fluoroelastomer Content, % Volume	70% Virgin Terpolymer	
Terpolymer Fluorine Content, % Volume	68%	
Specific Gravity, g/cm ³	1.86 [+/- 0.04]	ASTM D-297
Hardness, Durometer Shore 'A' or Equivalent	77 [+/- 5]	ASTM D-2240
Tensile Strength, Minimum PSI	1015 [7-MPa]	ASTM D-412
Elongation, Minimum	275%	ASTM D-412
Methanol Volume Swell, Maximum ¹	30%	ASTM D-471
Toluene Volume Swell, Maximum ¹	10%	ASTM D-471

¹conditions 70 +/- 0.5 hours at 23° +/- 3°C

Dry Heat Resistance²

Weight, Change	+/- 7%	ASTM D-573
Hardness, Durometer Shore 'A' Change	+/- 10	ASTM D-573
Tensile Strength, Maximum Change	+50%	ASTM D-573
Elongation, Ultimate Minimum	225%	ASTM D-573

²conditions 70 +/- 0.5 hours at 260° +/- 5°C

Wire Mesh Requirements

	20Cb3 Woven Wire Cloth	
Weight lbs./sq.yd	1.35	
Weight oz./sq.yd.	21.6	
Tensile Strength (PSI)	105,000	ASTM D-412
Knit (CPI)	6/8	
Elongation (Min)	25%	ASTM D-412
Thickness (Inches)	0.011"	

Quality Control

Certifications and test results provided with the product at the time of shipment.

DATA SHEET: 14063 REV. B DATE: 1/16/2018

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