



ALPHA

engineered composites

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Fluoroelastomer Belt: FB 1002

Product Description: 0.187" ; 1 Ply Aramid and 1 Ply Wire Mesh Fluoroelastomer Belt [Press Cured]

Rubber Polymer: Dyneon Fluorel, Solvay Solexis Tecnoflon

Finished Belt Requirement

| | |
|--------------------------------------|----------------------|
| Color | Black |
| Thickness, inches | 0.1875" [+/- 0.020"] |
| Width, inches *applies to roll goods | 40" [+/- 0.5"] |
| Weight, Pounds/Square yard | 18.5 [+/- 1 lb/sqyd] |
| Operating Temperature, Fahrenheit | 450° |
| Gas Ply Thickness, Minimum inches | 0.070" |
| Outer Ply Thickness, Minimum inches | 0.030" |

Rubber Compound Requirements

| | | |
|---|-----------------------|----------------|
| Fluoroelastomer Specification | FSA-DSJ-401-09 | ASTM D-6909-10 |
| Fluoroelastomer Content, % Volume | 70% Virgin Terpolymer | |
| Terpolymer Fluorine Content, % Volume | 68% | |
| Specific Gravity, g/cm ³ | 1.86 [+/- 0.04] | ASTM D-297 |
| Hardness, Durometer Shore 'A' or Equivalent | 77 [+/- 5] | ASTM D-2240 |
| Tensile Strength, Minimum PSI | 1015 [7-MPa] | ASTM D-412 |
| Elongation, Minimum | 275% | ASTM D-412 |
| Methanol Volume Swell, Maximum ¹ | 30% | ASTM D-471 |
| Toluene Volume Swell, Maximum ¹ | 10% | ASTM D-471 |

¹conditions 70 +/- 0.5 hours at 23° +/- 3°C

Dry Heat Resistance²

| | | |
|--------------------------------------|--------|------------|
| Weight, Change | +/- 7% | ASTM D-573 |
| Hardness, Durometer Shore 'A' Change | +/- 10 | ASTM D-573 |
| Tensile Strength, Maximum Change | +50% | ASTM D-573 |
| Elongation, Ultimate Minimum | 225% | ASTM D-573 |

²conditions 70 +/- 0.5 hours at 260° +/- 5°C

Textile Requirements

| | |
|---|----------------------------|
| Reinforcement Fabric | Aramid Fiber Flextra Blend |
| Tensile Strength, Minimum lbs/inch [Warp] | 400 |
| Tensile Strength, Minimum lbs/inch [Weft] | 300 |

Wire Mesh Requirements

| | | |
|------------------------|------------------------|------------|
| Alloy | 20Cb3 Woven Wire Cloth | |
| Weight lbs./sq.yd | 1.35 | |
| Weight oz./sq.yd. | 21.6 | |
| Tensile Strength (PSI) | 105,000 | ASTM D-412 |
| Knit (CPI) | 6 / 8 | |
| Elongation (Min) | 25% | ASTM D-412 |
| Thickness (Inches) | 0.011 | |

Quality Control

Certifications and test results provided with the product at the time of shipment.

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