



Fluoroelastomer Belt: FB 1002

Product Description: 0.187" ; 1 Ply Aramid and 1 Ply Wire Mesh Fluoroelastomer Belt [Press Cured]

Rubber Polymer: Dyneon Fluorel, Solvay Solexis Tecnoflon

Finished Belt Requirement

Color	Black
Thickness, inches	0.1875" [+/- 0.020"]
Width, inches *applies to roll goods	40" [+/- 0.5"]
Weight, Pounds/Square yard	18.5 [+/- 1 lb/sqyd]
Operating Temperature, Fahrenheit	450°
Gas Ply Thickness, Minimum inches	0.070"
Outer Ply Thickness, Minimum inches	0.030"

Rubber Compound Requirements

Fluoroelastomer Specification	FSA-DSJ-401-09	ASTM D-6909-10
Fluoroelastomer Content, % Volume	70% Virgin Terpolymer	
Terpolymer Fluorine Content, % Volume	68%	
Specific Gravity, g/cm ³	1.86 [+/- 0.04]	ASTM D-297
Hardness, Durometer Shore 'A' or Equivalent	77 [+/- 5]	ASTM D-2240
Tensile Strength, Minimum PSI	1015 [7-MPa]	ASTM D-412
Elongation, Minimum	275%	ASTM D-412
Methanol Volume Swell, Maximum ¹	30%	ASTM D-471
Toluene Volume Swell, Maximum ¹	10%	ASTM D-471

¹conditions 70 +/- 0.5 hours at 23° +/- 3°C

Dry Heat Resistance²

Weight, Change	+/- 7%	ASTM D-573
Hardness, Durometer Shore 'A' Change	+/- 10	ASTM D-573
Tensile Strength, Maximum Change	+50%	ASTM D-573
Elongation, Ultimate Minimum	225%	ASTM D-573

²conditions 70 +/- 0.5 hours at 260° +/- 5°C

Textile Requirements

Reinforcement Fabric	Aramid Fiber Flextra Blend
Tensile Strength, Minimum lbs/inch [Warp]	400
Tensile Strength, Minimum lbs/inch [Weft]	300

Wire Mesh Requirements

	Alloy 20Cb3 Woven Wire Cloth	
Weight lbs./sq.yd	1.35	
Weight oz./sq.yd.	21.6	
Tensile Strength (PSI)	105,000	ASTM D-412
Knit (CPI)	6 / 8	
Elongation (Min)	25%	ASTM D-412
Thickness (Inches)	0.011	

Quality Control

Certifications and test results provided with the product at the time of shipment.